

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR MANAGEMENT**

Form L

Degreasing Operation

1. Type of degreaser	2. I.D. Number	3. Solvent used	4. Solvent consumption (gal/day)	5. Solvent density (lb/gal)	6. Solvent temperatures used (°F)	7. Solvent vapor pressure at 100°F (psia)
A. Cold cleaner						
B. Open top degreaser						
C. Conveyorized degreaser						N/A

A. Cold Cleaner: Not Applicable _____

1. Agitation method	2. Drainage time (seconds)	3. VOC emission control method used

B. Open Top Degreaser: Not Applicable _____

1. Freeboard ratio (%)	2. Condenser operating temperature (°F)	3. Maximum work velocity (ft/second)	4. Degreasing time (seconds)	5. Drying time (seconds)	6. Material being degreased

7. Exhaust ventilation rate (ft ³ /min)	8. Interface area (ft ²)	9. VOC emission control method used

C. Conveyorized Degreasers: Not Applicable _____

1. Solvent Phase	2. Condenser operating temperature(°F)	3. Conveyor speed (ft/min)

4. Degreasing zone length (ft)	5. Material being degreased	6. Exhaust ventilation rate (ft ³ /min)	7. Maximum tunnel entrance and exit clearance to work being degreased (inches)

Note: If multiple degreasers are used, or if multiple solvents are used, photocopy this form as often as necessary.

Attach MSDS for solvent.